## **RESEARCH ARTICLE**

### FORMULATION AND ANALYSIS OF READY TO SERVE BEVERAGE UTILIZING NELLI (*Phyllanthus emblica*) AND BANANA PSEUDOSTEM JUICE

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#### Abstract

The banana fruit industry produces pseudostems as by-products, which are often regarded as waste. However, these pseudostems are rich in minerals, fibers, and other nutrients, making them a valuable resource for enhancing the therapeutic and nutritional value of food products. *Nelli*, recognized for its medicinal benefits in traditional medicine, often sees a surplus of ripe fruits going to waste during peak seasons. Therefore, this study aims to formulate and standardize a healthy, therapeutic ready-to-serve (RTS) beverage by blending different proportions of banana pseudostem and Nelli juice: T1 (100:0), T2 (80:20), T3 (60:40), T4 (40:60) and T5 (20:80). Sensory evaluation was conducted using a 5-point hedonic scale, revealing that T3 received significantly higher (p < 0.05) preference compared to the other treatments. Subsequently, the physicochemical properties, proximate composition and antioxidant properties of raw materials, T1 and T3 were evaluated. The study highlighted that RTS beverages incorporating banana pseudostem juice (T3) retained significant amounts of crude fiber, flavonoids and antioxidant capacity. Shelf-life studies conducted over two months confirmed the stability of final products, with microbial counts remaining within acceptable limits. Therefore, this research highlights the potential of these RTS beverages as nutritious options utilizing sustainable agricultural products.

Keywords: Antioxidant, Banana pseudostem, Nelli juice, Ready-to-serve beverage

#### INTRODUCTION

Banana is the second-largest cash crop in the world, with more than 100 million tons of annual production. Approximately 60% of the banana biomass is wasted after harvest and post-processing. It has been stated that for every ton of banana fruit harvested, around 3 tons of pseudostem, 150 kg of rachis, and 480 kg of leaves are discarded, contributing to environmental hazards (Pillai et al., 2024). However, these discarded biomasses are abundant in phosphorus, calcium, magnesium and potassium sources. Furthermore, the bioactive advantageous presence of compounds needed in the human diet like alkaloids. amino acids (L-tryptophan, phenylalanine, L-lysine, and L-glutamic acid), derivatives of lipids (a-linolenic acid and palmitoleic acid), flavonoids, nucleotides (guanosine, adenine) and other organic acids

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are also seen (Deng et al., 2020).

Moreover, banana pseudostems have shown remarkable medicinal properties due to the presence of essential biomolecules . They are rich in beneficial compounds such as tannins and pectin, which possess anthelminthic and sedative effects (Ravi al., et 2011). Additionally, the banana pseudostem is a valuable source of potassium and vitamins, playing a crucial role in insulin and hemoglobin synthesis while also helping to maintain electrolyte and fluid balance in the body (Swarnalakshmi et al., 2019). The antioxidants. fibers, micronutrients and macronutrients found in the banana pseudostem are highly beneficial, supporting the management of conditions like high blood pressure diabetes and obesity (Mydhili et al., 2022). Fresh juice from the banana pseudostem is suggested for consumption to

#### 52 JEYARAJASINGAM AA *ET AL*: READY TO SERVE BEVERAGE WITH NELLI AND BANANA PSEUDOSTEM

cleanse and detox the body. It also helps to prevent kidney stones, epilepsy, dysentery, and diarrhoea. Due to its high medicinal value, the banana pseudostem is highly recommended in Ayurveda and Unani medicine for its effectiveness against infectious and degenerative diseases; however, current estimates indicate that only 2% are being utilized (Pillai et al., 2024).

Nelli, an underutilized fruit in Sri Lanka, possesses rich medicinal properties utilized extensively in Ayurvedic medicine (Kulkarani et al., 2017). It exhibits anabolic, antiemetic, antidiarrheal, astringent, antihemorrhagic, antidiabetic diuretic, and carminative properties (Dasaroju and Gottumukkala, 2014). Fresh Nelli fruit is an excellent source of vitamin C (470 to 600 mg per 100 g) and along with essential minerals such as Ca, P, Fe, and carotene (Srivasuki, 2012). Furthermore, the phenolic compounds and flavonoids present in *Nelli* fruit have significant potential as bioactive agents in medicine. These compounds possess antioxidant properties and may aid in the prevention and treatment of various diseases (Ikram et al., 2021). Given its medicinal benefits, Nelli is also an excellent ingredient for formulating RTS beverages (Meena et al., 2017).

RTS beverages are popular for all ages due to their refreshing nature and taste. In recent years, there has been a growing interest in fruit -based drinks enriched with nutritious ingredients as dietary supplements. Functional beverages, a distinct category, are gaining popularity due to their focus on health and wellness. As consumers become more healthconscious, they increasingly seek drinks that provide multiple benefits. With the rising demand for soft drinks, there is significant potential to develop value-added beverages that incorporate nutrient-rich foods with medicinal properties (Vilas-Boas et al., 2022).

On this basis, the current research aimed to enhance the utilization of the underutilized banana pseudostem and *Nelli* fruit by creating a distinctive RTS beverage that combines their juices. This value-added product can serve as a superior alternative for enhancing consumer health by leveraging the medicinal properties of these ingredients while effectively utilizing banana pseudostem and *Nelli* fruits. Further, this can reduce the environmental issues caused by unutilized banana pseudostems.

## **MATERIALS AND METHODS**

The research conducted was at the Department of Agricultural Chemistry, Faculty of Agriculture, University of Jaffna, Sri Lanka. Disease-free and fresh banana (Kolikuttu variety) pseudo stems and Nelli fruits were collected from a local farm in Jaffna, Sri Lanka. The banana pseudostems were collected in a fully mature stage and immediately after the harvesting of banana fruits. The pseudo stems and Nelli fruits were chopped into small pieces, blended and filtered using a muslin cloth to obtain Nelli juice and pseudostem juice. These juices were then stored under refrigerated conditions (5  $^{\circ}$ C) for future use.

Additional ingredients, such as sugar, ediblegrade citric acid, and potassium metabisulfite (KMS), were purchased from the local market, Sri Lanka.

## Formulation of the ready-to-serve drink.

The RTS drink was prepared in five different formulations by incorporating different ratios of banana pseudostem juice into the Nelli juice, following the procedure outlined by Bornare and Sumaiya (2015).The formulations were as follows: Treatment 1 (Control -T1) - 0% of Banana pseudostem juice + 100% of *Nelli* juice Treatment 2 (T2) - 20% of Banana pseudostem juice + 80% of Nelli juice Treatment 3 (T3) - 40% of Banana pseudostem juice + 60% of Nelli juice Treatment 4 (T4) - 60% of Banana pseudostem juice + 40% of *Nelli* juice Treatment 5 (T5) - 80% of Banana pseudostem juice + 20% of Nelli juice

The calculated amount of sugar and citric acid was added to each treatment to maintain a constant  $10^{\circ}$  Brix and 0.3% acidity. Then, 50 ppm KMS was added for each treatment. Replicates of each treatment were formulated and kept in a refrigerator (5° C) for further analysis.

#### Sensory evaluation

The sensory analysis of RTS drink samples was conducted to evaluate their sensorial qualities: appearance, color, flavor, astringency, odor and overall acceptability. A panel of 35 semi-trained panelists were instructed to record their observations using a 5-point hedonic scale (Naseeha *et al.*, 2023).

### Physiochemical analysis

The pH was measured using a digital pH meter, while total soluble solids (TSS) were determined with a hand refractometer and expressed as °Brix. The titratable acidity of various samples was determined by titration against 0.1 N NaOH following the AOAC (2000) method. All measurements were taken for triplicated samples (Nilugin and Mahendran, 2010).

#### **Proximate analysis**

The moisture, crude protein, crude fat and ash contents were determined for triplicated samples using the methods described by AOAC (2000). Crude fiber analysis was conducted using an ANKOM 200 Fiber Analyzer. The total carbohydrate content was calculated by adding the amounts of moisture, ash, crude fiber, crude fat and crude protein in the sample and subtracting this amount from 100% (Godswill, 2019).

# Estimation of reducing sugar and total sugar

The DNS method was used to determine the reduced sugar and total sugar contents of RTS beverages as described by Saqib and Whitney (2011). The experiment was conducted for triplicated samples.

### **Estimation of antioxidant properties**

The antioxidant properties of the samples were analyzed by determining their total phenolic content, total flavonoid content and antioxidant capacity for triplicated samples. Total phenolic content was determined using the Folin-Ciocalteu method with absorbance readings taken at 760 nm. In contrast, total flavonoid content was determined using the Aluminum chloride colorimetric method, and absorbance was measured at 510 nm (Godswill, 2019). The antioxidant capacity of the samples was determined using the DPPH free radical scavenging assay, following the method described by Phuyal *et al.* (2020). Absorbance readings were taken at 517 nm to quantify the antioxidant activity.

### **Microbial analysis**

Microbial analysis was conducted for triplicated samples after 30 and 60 days of storage period. Total plate counts were determined using the method described by Mailoa *et al.* (2017), and Yeast and mold counts were assessed following the procedure outlined by Saeed *et al.* (2019).

### Statistical analysis

Sensory evaluation results were statistically analyzed using SPSS statistics with a 95% confidence interval. The statistical analysis of other quality parameters was performed using the SAS statistical package, and mean separation was performed for all quality parameters using Duncan's Multiple Range Test (DMRT) at the 5% level of significance (Rittisak *et al.*, 2023; Sewwandi *et al.*, 2020).

#### **RESULTS AND DISCUSSION**

# Sensory analysis results of developed RTS beverages

The Table 1 presents the mean values of sensory attributes analyzed for RTS beverages formulated with varying proportions of banana pseudostem juice and Nelli juice. According to the sensory analysis, the T3 formulation showed superior sensory attributes compared to other formulations. Conversely, the T1 sample consistently showed the lowest scores across these attributes. This indicates that the addition of Nelli juice, known for its sour and astringent taste profile, positively influenced the overall sensory perception of the formulated drinks (Goraya and Bajwa, 2015). Significant differences were observed among the samples for most sensory attributes, except for color (p 0.05). The incorporation of banana < pseudostem juice enriched the beverage with nutrients and contributed to enhanced flavor and taste, as highlighted by previous studies (Goraya and Bajwa, 2015; Shiva et al., 2018). Overall, the findings suggest that blending banana pseudostem juice with Nelli juice in

varying ratios enhances the sensory quality of the RTS beverages.

Sensory attribute	T1	T2	Т3	T4	T5
Appearance	3.26±1.11 <sup>a</sup>	$3.37 \pm 0.66^{a}$	$4.57 \pm 0.67^{\circ}$	3.9±1.12 <sup>b</sup>	4.00±1.08 <sup>b</sup>
Odor	$2.90{\pm}0.92^{a}$	$3.27{\pm}0.69^{ab}$	$4.03 \pm 0.85^{\circ}$	$3.57 \pm 1.07^{bc}$	$3.63 \pm 1.00^{bc}$
Astringency	$2.43{\pm}0.94^{a}$	$3.13 \pm 0.89^{b}$	$3.93{\pm}0.58^{\circ}$	$3.60 \pm 1.16^{bc}$	3.67±1.15°
Flavor	2.37±0.81 <sup>a</sup>	$3.23{\pm}0.97^{b}$	4.23±0.99°	$3.73{\pm}0.83^{b}$	$3.47{\pm}1.07^{b}$
Color	$3.30{\pm}0.99^{a}$	3.50±1.19 <sup>ab</sup>	$3.97{\pm}0.80^{\circ}$	$3.60 \pm 1.10^{ab}$	3.63±0.89 <sup>ab</sup>
Sweetness	$2.17 \pm 1.12^{a}$	$3.17 \pm 1.01^{b}$	3.97±1.24°	$3.53 \pm 1.22^{bc}$	3.57±1.33 <sup>bc</sup>
<b>Overall acceptability</b>	2.30±0.92 <sup>a</sup>	$3.30{\pm}0.95^{b}$	$4.02 \pm 0.92^{\circ}$	$3.50 \pm 1.28^{bc}$	$3.73 \pm 1.23^{bc}$

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Mean $\pm$ SD values in each row superscripted by different letters (a - c) were significantly different at p  $\leq 0.05$ 

# Physicochemical properties of raw materials and RTS beverages.

The physicochemical properties of the raw materials and RTS beverages are detailed in Table 2. The pH of Nelli juice was measured as 3.13, comparable to the 3.00 reported by Kumar et al. (2017), but significantly higher than (p < 0.05) the 1.97 noted by Kulkarani *et* al. (2017). In contrast, the pH of raw banana pseudostem juice was 5.57, exceeding the 4.9 reported by Bornare and Sumaiya (2015). These variations be attributed can to differences in the maturation stage, environmental conditions and variety of the fruits. According to the literature, the relatively low pH values of both juices can reduce the risk of microbial spoilage and enzymatic activity, which is crucial for maintaining food quality (Surya et al., 2020).

Table 2: Physico-chemical properties ofraw materials and RTS beverages

	Raw ma	terials	<b>RTS</b> beverages		
Properties	Nelli	Banana pseu- dostem	T1	Т3	
Titratable	2.25	0.13	0.32	0.30	
acidity (%)	±0.21	$\pm 0.01$	$\pm 0.01^{a}$	$\pm 0.04^{\mathrm{a}}$	
pH	3.13	5.57	3.22	3.99	
-	±0.16	$\pm 0.20$	$\pm 0.08^{\mathrm{a}}$	$\pm 0.31^{b}$	
TSS (%)	11.33	2.33	10.00	10.00	
	$\pm 0.57$	$\pm 0.57$	$\pm 0.00^{\mathrm{a}}$	$\pm 0.00^{\mathrm{a}}$	
Total	24.41	48.36	10.25	8.65	
sugar (%)	$\pm 1.27$	$\pm 1.05$	$\pm 0.02^{b}$	$\pm 1.02^{a}$	
Reducing	14.07	3.03	19.35	28.12	
sugar (%)	$\pm 1.43$	$\pm 0.05$	$\pm 0.08^{\mathrm{a}}$	$\pm 0.85^{\mathrm{b}}$	

Mean±SD values of RTS beverages in each row with different superscripts (a - b) have significant differences at p < 0.05

Total soluble solids (TSS) content in Nelli juice was 11%, aligning with the 9-15% range reported by Meena et al. (2017). However, this measurement contrasts with the TSS values of 7%, 12.7% and 8.1% reported by Survase et al. (2018), Kulkarani et al. (2017) and Kumar et al. (2017), respectively. For banana pseudostem juice, the value of TSS was 2.33%, closely resembling the 2.9% reported by Saravanan and Aradhya (2011), but lower than the 4% indicated by Bornare and Sumaiya (2015).Environmental conditions fruit maturity and during harvesting time may influence this variation. The acidity of food products, typically expressed as a percentage of anhydrous citric acid, is a crucial factor influencing consumer acceptance and is considered a significant characteristic of RTS beverages. The titratable acidity for Nelli juice was measured as 2.25%, similar to the 2.34% reported by Kulkarani et al. (2017), however, higher than the 1.75% stated by Balakrishnan et al. (2021). Additionally, the titratable acidity of banana pseudostem juice (0.13%) was consistent with findings from the previous research study reported by Bornare and Sumaiya (2015). However, it deviated from the value of 0.0069% reported by Saravanan and Aradhya (2011). This finding suggests that banana pseudostem juice may exhibit a milder flavor profile, rendering it a suitable ingredient for formulating highly desirable healthy beverages.

In terms of sugar content, *Nelli* juice exhibited total and reducing sugar levels of 24.41% and 14.07%, respectively, aligning with the

findings of the research study by Parveen and Khatkar (2015). The banana pseudostem exhibited a significantly higher total sugar content of 48.36% (p < 0.05), with 3.03% reducing sugars. These findings differ from the values reported by Vazhacharickal *et al.* (2022) and highlights the variability of sugar content based on factors such as fruit maturity, processing methods, and varietal differences.

As presented in Table 2, the pH values for the T1 and T3 were measured at  $3.22\pm0.08$  and  $3.99\pm0.31$ , respectively. This indicates that adding banana pseudostem juice raised the pH in the RTS formulation and highlighting the impact of ingredient selection on beverage properties. Consequently, the T1 beverage exhibited higher acidity ( $0.32\pm0.01\%$ ), which could affect flavor and consumer preference.

Further, the T1 and T3 beverages maintained constant (p > 0.05) TSS values of  $10.00\pm 0.00\%$ . However, significant differences (p < 0.05) were noted in total and reducing sugar content between the samples, indicating variations in sweetness and overall composition.

# Proximate composition of raw materials and RTS beverages

The results of the proximate analysis of the raw materials are presented in Figure 1(A). The moisture content of *Nelli* was determined as  $81.67\pm3.51\%$ , which is consistent with the value of 81.2% reported by Pria and Islam (2019). However, the ash content of *Nelli* was measured as  $1.43\pm0.02\%$ , which differs from the 2.37% to 3.08% range reported by Minj *et al.* (2018) and Parveen and Khatkar (2015). This variation may be attributed to variations in maturity periods and the specific varieties of *Nelli* used.

The fat content of *Nelli* was found to be 0.65  $\pm 0.08\%$ , which contrasts with findings reported by a previous research study (Parveen and Khatkar, 2015), however, aligns with the results reported by Survase *et al.* (2018). The crude fiber content of *Nelli* was measured as 7.04 $\pm 0.14\%$ , and protein content was 2.94 $\pm 0.10\%$ , similar results reported by

previous studies ranging from 7.18% to 22.35% and 2.05% to 3.17%, respectively (Parvez *et al.*, 2020). In this study, the carbohydrate content of *Nelli* also aligns with findings reported by Parveen and Khatkar (2015). Further, the proximate composition values reported by Pushpakumara and Heenkenda (2007) for fat, carbohydrate, protein, and crude fiber in *Nelli* were 0.1%, 14.1%, 0.5%, and 3.4% in wet basis, respectively, which further highlights the consistency of these findings.

The proximate composition of banana pseudostem was characterized by protein, crude fiber and carbohydrate contents of 2.13 ±0.12%, 27.70±0.15% and 62.42±0.34%, respectively. These protein and crude fiber values align with studies conducted by Ma (2015), while the ash content of the present study was recorded as 1.61±0.03%, which differs from the value of 0.3% reported by the (Ma, previous research study 2015). Additionally, the moisture content of banana pseudostem was found to be  $89.33\pm0.21\%$ , and the fat content was 1.03±0.05%, which aligns with findings from previous studies (Ho *et al.*, 2012; Ma, 2015).

The results of the proximate composition of the RTS beverages are illustrated in Figure 1 (B). A significant difference was observed between the T1 and T3 in terms of moisture, ash, fat, crude fiber and carbohydrate content (p < 0.05). Specifically, the moisture content of T1 was  $86.82\pm0.55\%$ , while T3 was measured as  $87.35\pm0.83\%$ , with an observed increase due to the addition of banana pseudostem juice.

The values of ash content for the T1 and T3  $0.44 \pm 0.02\%$ and  $0.53 \pm 0.03\%$ , were respectively. The ash content in T3 was significantly higher than (p < 0.05) in T1, indicating that the incorporation of banana pseudostem juice increased the ash content of the beverage. Crude fiber content was notably affected by adding banana pseudostem, with values of 2.26±0.32% for T1 and 2.97±0.45% for T3. This increase can be attributed to the high crude fiber content of banana pseudostem, which highlights its potential as a

beneficial ingredient in beverage formulations Further, the presence of fat, protein, and carbohydrate content also showed significant differences (p < 0.05) between the samples. However, T3 exhibited lower amounts compared to T1. This reduction can be attributed to the high fiber content of the banana pseudostem, which may dilute the overall macronutrient composition (Pillai *et al.*, 2024).

#### Antioxidant properties of raw materials



## Figure 1: Proximate composition: (A) Raw materials; (B) RTS beverages

Bars with different letters (a-b) are significantly different (p<0.05); All the data except moisture is reported on dry wt. basis.

The antioxidant properties of raw materials and RTS beverages are summarized in Table 3. In this study, the total phenolic content, and flavonoid content of *Nelli* were  $53.31\pm1.01$  mg GAE/g of dry matter,  $18.42\pm0.08$  mg and CE/g of dry matter, respectively. The total phenolic content of *Nelli* was aligned with the previous research by Verma *et al.* (2018), where they found values ranging from 46.63 to 72.46 mg GAE/g. However, the total

flavonoid content in this study differed from the findings by Halim et al. (2022). Additionally, total phenolic and flavonoid contents of banana pseudostems were recorded as 48.36±0.33 mg GAE/g of dry matter and 22.31±0.09 mg CE/g of dry matter, respectively. These values are consistent with the research studies reported by Saravanan Aradhya (2011). The antioxidant and capacities for *Nelli* and banana pseudostem were 68.12±0.06 and 71.32±0.05%, respectively. These differences indicate that variations in raw material composition can significantly influence the bioactive compound profile. Moreover, T3 exhibited greater flavonoid content and antioxidant capacity, whereas T1 contained a higher phenolic content. These findings suggest that the antioxidant potential is significantly influenced by the composition of the raw material (Saravanan and Aradhya, 2011).

 Table 3: Antioxidant properties of raw materials and RTS beverages

	Raw m	aterials	<b>RTS beverages</b>		
Properties	Nelli	Banana pseu- dostem	T1	Т3	
Phenolic	53.31	48.36	41.21	38.32	
content	$\pm 1.01$	$\pm 0.33$	$\pm 0.53^{b}$	$\pm 0.81^{a}$	
(mg GAE/g dry matter)					
Flavonoid	18.42	22.31	11.02	16.31	
content (mg CE/g dry matter)	$\pm 0.08$	± 0.09	$\pm 0.03^{a}$	±0.09 <sup>b</sup>	
Antioxidant capacity (%)	68.12 ± 0.06	$\begin{array}{c} 71.32 \\ \pm \ 0.05 \end{array}$	$\begin{array}{c} 58.35 \\ \pm \ 0.08^a \end{array}$	${60.42 \atop \pm 0.06^{b}}$	

Mean±SD values of RTS beverages in each row with different superscripts (a - b) have significant differences at p < 0.05

#### **Microbial count**

The microbial counts of the RTS beverages are presented in Table 4.

Table	e 4:	Total	plate	count	and	yeast	and
mold	cou	nt of R	RTS be	everage	es		

Samples	Storage period	Total plate count (CFU/mL)	Yeast and mold count (CFU/mL)
T1	0 days	-	-
	30 days	$3 \times 10^{2}$	-
	60 days	$5 \times 10^{2}$	-
Т3	0 days	-	-
	30 days	$2 \times 10^{2}$	-
	60 days	$4 \times 10^{2}$	-

Microbial testing is essential for determining the shelf life of food products, as microorganisms can lead to spoilage (Tarlak, 2023). The total plate count for the T1 sample was increased from  $3 \times 10^2$  at 30 days to  $5 \times$  $10^2$  CFU/ml at 60 days. In comparison, T3 recorded a lower initial count of  $2 \times 10^2$  CFU/ ml at 30 days, which rose to  $4 \times 10^2$  CFU/ml by 60 days. These results indicate a steady increase in microbial load for both samples over the storage period, however, both remained well within the acceptable limit of  $10^3$  CFU/ml, as specified by the International Microbiological Commission on Specifications for Foods (Oranusi et al., 2013).

Notably, no yeast and mold counts were detected in all the samples for 2 month of storage period. This absence of yeast and mold indicates effective preservation methods were employed during the formulation and storage of both beverages. The lower initial microbial count in T3 suggests that incorporating banana pseudostem juice may contribute to its enhanced microbial stability, potentially due to its inherent antimicrobial properties (Sharma et al., 2017). The results validate that both T1 and T3 formulations are safe for consumption over the evaluated period.

## Changes in physicochemical properties of RTS with storage period

The results of the physicochemical analysis of the RTS beverages, including Total Soluble Solids (TSS), acidity and pH, are presented in Table 5. T1 and T3 beverages exhibited an initial TSS of 10% at 0 days. By 30 days, TSS was increased to 12% for both samples, indicating that soluble solids remained stable during storage. This consistency suggests that the formulations retained their flavor and sweetness over time. Acidity levels for the control sample remained stable at 0.32% from 0 to 30 days and slightly decreased to 0.31% by 60 days. In contrast, T3 started with an acidity of 0.30% at 0 days, maintaining this level at 30 days before decreasing to 0.29% by 60 days. The slight decrease in acidity over time for both samples may indicate some changes in the formulation, but all values within acceptable limits remained for beverage stability (Bornare & Sumaiya, 2015).

Table 5: Physicochemical changes of RTSbeverages with storage period

Sam- ples	Storage period	TSS (%)	Acidity (%)	рН
	0 days	$\begin{array}{c} 10 \\ \pm 0.02 \end{array}$	0.32 ±0.12	$\begin{array}{c} 3.22 \\ \pm 0.02 \end{array}$
T1	30 days	12 ±0.02	$\begin{array}{c} 0.32 \\ \pm 0.05 \end{array}$	$\begin{array}{c} 3.31 \\ \pm 0.01 \end{array}$
	60 days	$\underset{\pm 0.01}{\overset{12}{}}$	$\begin{array}{c} 0.31 \\ \pm 0.08 \end{array}$	$\begin{array}{c} 3.40 \\ \pm 0.01 \end{array}$
	0 days	$\begin{array}{c} 10 \\ \pm 0.03 \end{array}$	$\begin{array}{c} 0.30 \\ \pm 0.06 \end{array}$	3.99 ±0.01
Т3	30 days	$\begin{array}{c} 12 \\ \pm 0.03 \end{array}$	$\begin{array}{c} 0.30 \\ \pm 0.07 \end{array}$	4.10 ±0.02
	60 days	$\begin{array}{c} 12 \\ \pm 0.02 \end{array}$	0.29 ±0.04	$\begin{array}{c} 4.40 \\ \pm 0.02 \end{array}$

The pH of the T1 sample increased from 3.22 at 0 days to 3.31 at 30 days and further to 3.40 at 60 days, suggesting a gradual increase in alkalinity. In the T3, the pH values started at a higher level of 3.99 at 0 days and increased to 4.1 and then to 4.4 over the storage period. The higher pH in T3 compared to the control indicates a more stable environment for microbial growth, although the absence of microbial counts suggests that both effectively formulations were preserved (Dissanayake, 2017). Therefore, the physicochemical analysis of both control (T1) and T3 samples indicates good stability during the storage period. The formulations retained their desirable characteristics, making them suitable for consumption.

58 JEYARAJASINGAM AA *ET AL*: READY TO SERVE BEVERAGE WITH NELLI AND BANANA PSEUDOSTEM

## CONCLUSIONS

This study concludes the potential of developing nutritious RTS beverages by utilizing banana pseudostem and Nelli juice. The formulation T3 (60% banana pseudostem and 40% Nelli juice) was the most preferred beverage in sensory evaluations, RTS indicating a favorable taste profile. The incorporation of banana pseudostem enriched the beverages with crude fiber, flavonoids, and antioxidant properties and ensured the products remained microbiologically stable over a two-month shelf life. Overall, these RTS beverages represent a sustainable solution that leverages agricultural byproducts while providing health benefits, highlighting their potential as viable options in the functional beverage market.

## AUTHOR CONTRIBUTION

AAJ conducted the study and prepared the initial draft. VP contributed to the original writing and performed editing. SV conceptualized the study, provided review and editing, and oversaw project administration.

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